

# METAL CUTTING



## HACKSAW BLADES

### BI-METAL HACKSAW BLADES

IRWIN® high-quality hacksaw blades provide improved cutting performance. Their tooth geometry delivers higher resistance against tooth strippage and increases longevity and durability. Leveraging the advantages of WeldTec™ technology, IRWIN® hacksaw blades allow for faster, smoother and less tiring cutting.



BI-METAL CONSTRUCTION

WELDTEC TECHNOLOGY

M2 HIGH SPEED STEEL CUTTING EDGE

10504523

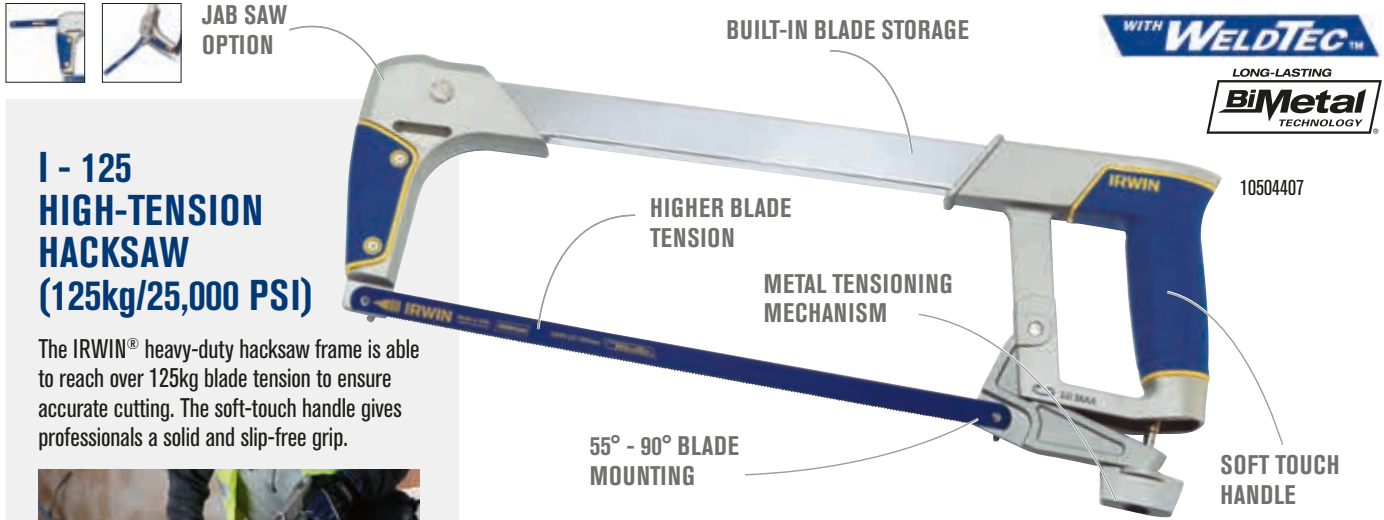
- 1. WELDTEC TECHNOLOGY**  
Innovative tooth geometry withstands wear and keeps the blade sharp for a long time
- 2. BI-METAL CONSTRUCTION**  
Prevents blades from shattering and delivers long blade life

### BI-METAL HACKSAW BLADES

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT \$/ ITEM	RRP Inc VAT \$/ ITEM	DISC CODE
10504523	Bi-Metal Hacksaw Blade 18TPI, 12" / 300mm, 2 pcs.	5706915045239	90	1	5.53	6.64	IR (HT)
10504524	Bi-Metal Hacksaw Blade 24TPI, 12" / 300mm, 2 pcs.	5706915045246	90	1	5.53	6.64	
10504525	Bi-Metal Hacksaw Blade 32TPI, 12" / 300mm 2 pcs.	5706915045253	90	1	5.53	6.64	
10507929	Bi-Metal Hacksaw Blade 3pk (one each 18, 24 & 32TPI), 12" / 300mm	5706915079296	150	1	7.52	9.02	
10505897	Bi-Metal Hacksaw Blade 18TPI, 12" / 300mm, 10 pcs.	5706915058970	50	1	26.29	31.55	
10505898	Bi-Metal Hacksaw Blade 24TPI, 12" / 300mm, 10 pcs.	5706915058987	50	1	26.29	31.55	
10505899	Bi-Metal Hacksaw Blade 32TPI, 12" / 300mm, 10 pcs.	5706915058994	50	1	26.29	31.55	
10504520	Bi-Metal Hacksaw Blade 18TPI, 12" / 300mm, 100 pcs.	5706915045208	5	1	281.79	338.15	
10504521	Bi-Metal Hacksaw Blade 24TPI, 12" / 300mm, 100 pcs.	5706915045215	5	1	281.79	338.15	
10504522	Bi-Metal Hacksaw Blade 32TPI, 12" / 300mm, 100 pcs.	5706915045222	5	1	281.79	338.15	
10504530	Junior Hacksaw Wood Blade 14TPI, 6" / 150mm, 10 pcs.	5706915045307	10	1	5.78	6.94	
10504531	Junior Hacksaw Metal Blade 32TPI, 6" / 150mm, 10 pcs.	5706915045314	10	1	5.78	6.94	

## HACKSAW FRAMES

The IRWIN® Hacksaw frames are built to meet the professional's demanding needs. The durable IRWIN® frames make cutting quick and easy.



### I - 125 HIGH-TENSION HACKSAW (125kg/25,000 PSI)

The IRWIN® heavy-duty hacksaw frame is able to reach over 125kg blade tension to ensure accurate cutting. The soft-touch handle gives professionals a solid and slip-free grip.



- HIGHER BLADE TENSION**  
For straight cuts and prevents blade being released when dropped
- METAL TENSIONING MECHANISM**  
For a longer lasting tool
- SOFT TOUCH HANDLE**  
Ensure a comfortable sawing grip and prevents slippage
- BUILT-IN BLADE STORAGE**  
So spare blades easily accessible
- 55° - 90° BLADE MOUNTING**  
For sawing large objects
- JAB SAW OPTION**  
For sawing in confined spaces

ITEM NO.	DESCRIPTION	COUNTER TOP	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504407	I-125 Hacksaw for 12" / 300mm blades	✓	5706915044072	10	10	24.60	29.52	IR (HT)



### I - 75 LOW TENSION HACKSAW (75kg/15,000 PSI)

This lightweight durable full metal frame - tensions up to 15,000 PSI with a full metal tensioning mechanism. 90° to 180° blade mounting is available for sawing large objects.

ITEM NO.	DESCRIPTION	COUNTER TOP	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10506437	I-75 Low-Tension Hacksaw for 12" / 300mm blades	✓	5706915064377	10	10	18.44	22.13	IR (HT)



### MINI HACKSAW

Ergonomic handle for secure and comfortable cutting. Optimised for work in confined places.

ITEM NO.	DESCRIPTION	COUNTER TOP	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504408	Mini Hacksaw, 10" / 250mm blade	-	5706915044089	60	5	9.83	11.80	IR (HT)



### JUNIOR HACKSAW

Durable metal frame and easy tensioning mechanism allows for higher blade tension and improved cutting. The ergonomic handle delivers comfortable sawing.

ITEM NO.	DESCRIPTION	COUNTER TOP	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504409	Junior Hacksaw for 6" / 150mm Blades	-	5706915044096	60	5	8.60	10.32	IR (HT)



### BOLT CUTTERS

IRWIN® Record® bolt cutters made their debut in 1923. IRWIN® Record® bolt cutters combine specially formulated steel jaws and exacting manufacturing techniques to make a range of cutters that will handle high, low and medium tensile materials of all kinds.

#### HEAVY-DUTY ARM-ADJUSTED DROP FORGED HANDLES – CENTRE CUT

Designed to withstand the most extreme situations, high-tensile drop-forged and ground steel jaws have also gone through a two-stage heat treatment to significantly increase durability and offer a stable cut capacity. Drop-forged steel handles provide safety and reliability and offer optimal performance for cutting high-tensile material.



TB918H

EACH JAW IS PROGRESSIVELY HEAT TREATED to give a penetrating cutting edge and resilient body JAWS ARE DROP-FORGED from a specially formulated steel machined to precise specifications COMPOUND ACTION supplies 80lbs of force for every 1lb applied to the handles DROP-FORGED steel handles SAFETY STOPS prevent trapped fingers	ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
		T914H	Arm Adjusted Bolt Cutters 14" / 355mm	0734442089162	10	1	134.87	161.84
	T918H	Arm Adjusted Bolt Cutters 18" / 460mm	0734442087489	10	1	165.95	199.14	
	T924H	Arm Adjusted Bolt Cutters 24" / 610mm	0734442134046	4	1	205.07	246.08	
	T930H	Arm Adjusted Bolt Cutters 30" / 760mm	0734442092643	2	1	247.06	296.47	
	T936H	Arm Adjusted Bolt Cutters 36" / 915mm	0734442092766	2	1	340.87	409.04	
	T942H	Arm Adjusted Bolt Cutters 42" / 1070mm	0734442092889	1	1	458.73	550.48	

#### MEDIUM-DUTY CAM-ADJUSTED DROP FORGED HANDLES – CENTRE CUT

The cam adjusted bolt cutters are perfect for medium duty work on a daily basis. The drop-forged steel handles provide safe and reliable action along with specially formulated and heat-treated induction hardened steel heads.



TBC918H

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TBC914H	Cam Adjusted Bolt Cutters 14" / 355mm	0734442090847	10	1	103.35	124.02	RI
TBC918H	Cam Adjusted Bolt Cutters 18" / 460mm	0734442092407	10	1	124.97	149.96	
TBC924H	Cam Adjusted Bolt Cutters 24" / 610mm	0734442092520	4	1	172.10	206.52	
TBC930H	Cam Adjusted Bolt Cutters 30" / 760mm	0734442092667	3	1	214.92	257.90	
TBC936H	Cam Adjusted Bolt Cutters 36" / 915mm	0734442092780	2	1	296.57	355.88	

#### GENERAL PURPOSE CAM-ADJUSTED TUBULAR HANDLES – CENTRE CUT

The cam adjusted high-tensile tubular handled bolt cutter are lightweight and easy to maintain. Great for help around the workshop, farm or garage.



TTBC918

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TTBC914	Cam Adjusted Tubular Handled Bolt Cutters 14" / 355mm	0734442089834	10	1	90.96	109.15	RI
TTBC918	Cam Adjusted Tubular Handled Bolt Cutters 18" / 460mm	0734442089841	8	1	109.98	131.98	
TTBC924	Cam Adjusted Tubular Handled Bolt Cutters 24" / 610mm	0734442089858	6	1	151.44	181.73	
TTBC930	Cam Adjusted Tubular Handled Bolt Cutters 30" / 760mm	0734442089896	4	1	189.14	226.97	
TTBC936	Cam Adjusted Tubular Handled Bolt Cutters 36" / 915mm	0734442089902	3	1	260.97	313.16	

#### MEDIUM-DUTY CAM-ADJUST DROP FORGED HANDLES – END CUT

Designed for close cropping low-tensile and non-ferrous materials in confined spaces.



TBC924E

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TBC924E	Cam Adjusted Bolt Cutter -End Cut 24"/610 mm	0734442093008	6	1	262.16	314.59	RI

## MEDIUM-DUTY CABLE CUTTERS

Drop-forged steel heads with long tubular handles for cutting a variety of wire and cable.

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TWC6	Spring Handle Wire Cutter for Small, Solid and Strand Wire	5011117175609	6	1	49.13	58.96	RI
TWC16	Up to 16 mm Wire Rope & 21mm OD Armoured Electric Cable	0734442175704	10	1	163.43	196.12	
TCC26	Up to 26 mm Un-Armoured Copper & Aluminium Cable	0734442176008	10	1	136.33	163.60	



## REPLACEMENT JAWS - CENTRE CUT

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TJ914H	Replacement Jaw - Center Cut, Fits 14" / 355mm Bolt Cutters	0734442094579	-	1	55.62	66.74	RR
TJ918H	Replacement Jaw - Center Cut, Fits 18" / 460mm Bolt Cutters	0734442096009	-	1	66.38	79.66	
TJ924H	Replacement Jaw - Center Cut, Fits 24" / 610mm Bolt Cutters	0734442096122	-	1	76.27	91.52	
TJ930H	Replacement Jaw - Center Cut, Fits 30" / 760mm Bolt Cutters	0734442096245	-	1	101.98	122.38	
TJ936H	Replacement Jaw - Center Cut, Fits 36" / 915mm Bolt Cutters	0734442096368	-	1	105.65	126.78	
TJ942H	Replacement Jaw - Center Cut, Fits 42" / 1070mm Bolt Cutters	0734442096481	-	1	185.10	222.12	



## REPLACEMENT JAWS - CLIPPER CUT

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TJ918F	Replacement Jaw - Clipper Cut, Fits 18" / 460mm Bolt Cutters	0734442094685	-	1	68.28	81.94	RR
TJ924F	Replacement Jaw - Clipper Cut, Fits 24" / 610mm Bolt Cutters	0734442094807	-	1	81.27	97.52	
TJ930F	Replacement Jaw - Clipper Cut, Fits 30" / 760mm Bolt Cutters	0734442094920	-	1	104.29	125.15	



## REPLACEMENT JAWS - END CUT

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TJ924E	Replacement Jaw - End Cut, Fits item TBC924E	0734442097204	-	1	132.58	159.10	RR



## REPLACEMENT STRAP SETS

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
T914UEFGT	Replacement Strap Set, Fits 14" / 355mm Bolt Cutters	0734442097938	-	1	12.58	15.10	RI
T918UEFGT	Replacement Strap Set, Fits 18" / 460mm Bolt Cutters	0734442098058	-	1	13.13	15.76	
T924UEFGT	Replacement Strap Set, Fits 24" / 610mm Bolt Cutters	0734442098652	-	1	15.05	18.06	
T930UEFGT	Replacement Strap Set, Fits 30" / 760mm Bolt Cutters	0734442110057	-	1	18.10	21.72	
T936UEFGT	Replacement Strap Set, Fits 36" / 915mm Bolt Cutters	0734442114857	-	1	21.15	25.38	
T942UEFGT	Replacement Strap Set, Fits 42" / 1070mm Bolt Cutters	0734442108979	-	1	24.67	29.60	



## FASTENER KITS

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
T914KIT	Fastener Kit for item T914H	0734442097945	-	1	35.40	42.48	IR (HT)
T918KIT	Fastener Kit for item T918H	0734442098292	-	1	36.45	43.74	
T924KIT	Fastener Kit for item T924H	0734442098669	-	1	41.11	49.33	
T930KIT	Fastener Kit for item T930H	0734442104773	-	1	57.19	68.63	
T936KIT	Fastener Kit for item T936H	0734442091455	-	1	73.29	87.95	
T942KIT	Fastener Kit for item T942H	0734442108917	-	1	95.83	115.00	
TBC914KIT	Fastener Kit for item TBC914H & TTBC914	0734442090977	-	1	35.07	42.08	
TBC918KIT	Fastener Kit for item TBC918H & TTBC918	0734442090984	-	1	35.07	42.08	
TBC924KIT	Fastener Kit for item TBC924H & TTBC924	0734442169673	-	1	39.59	47.51	
TBC930KIT	Fastener Kit for item TBC930H & TTBC930	0734442010043	-	1	54.94	65.93	
TBC936KIT	Fastener Kit for item TBC936H & TTBC936	0734442101444	-	1	70.47	84.56	

### INCLUDES:

- 4 arm adjust screws
- 2 stud strap nuts
- 2 stud strap washers
- 1 handle connecting pin
- 1 handle connecting clip
- 2 handle connecting bolts,
- 2 handle connecting nuts
- 2 arm rivets
- 1 jaw center pin



### SNIPS AND SHEARS

IRWIN® Gilbow® snips and shears have a cutting capability much greater than the strength of the user. The original tin snips were first designed in 1924 and have dominated the sheet metal cutting industry to such an extent that today, snips and shears are referred to as 'Gilbows'.

#### GENERAL PURPOSE SNIPS



TG24514

**UNIQUE NON-SLIP JOINT** set and tested for a perfect cut. This should be re-adjusted only after sharpening  
**DOUBLE, HOLLOW GROUND BLADES** reduce friction for easier cutting  
**DROP-FORGED** carbon tool steel handles and blades  
**SAFETY STOP** prevents trapped fingers

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TG2458	General Purpose Snips, 8" / 200mm	0734442188049	36	6	19.98	23.98	RI
TG24510	General Purpose Snips, 10" / 250mm	0734442188162	36	6	24.23	29.08	
TG24512	General Purpose Snips, 12" / 300mm	0734442188285	36	6	27.08	32.50	
TG24514	General Purpose Snips, 14" / 350mm	0734442188407	36	6	34.25	41.10	

#### CURVED BLADE SNIPS

Designed to complement the General Purpose range, these snips will make tight radius cuts in a clockwise or anti-clockwise direction.



TG24612

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TG2468	Curved Blade Snips, 8" / 200mm	0734442189008	48	6	34.90	41.88	RI
TG24610	Curved Blade Snips, 10" / 250mm	0734442189121	48	3	36.76	44.11	
TG24612	Curved Blade Snips, 12" / 300mm	0734442189244	48	3	42.47	50.96	

#### JEWELLERS' SNIPS

Short-bladed light-duty snips often used by jewellers, silversmiths and model makers.



TG56

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TG56	Jewellers' Snips, 7" / 175mm Straight Blade	0734442190202	24	6	23.60	28.32	RI
TG056	Jewellers' Snips, 7" / 175mm Curved Blade	0734442187929	24	6	34.19	41.03	

#### HEAVY-DUTY CRANKED HANDLE SHEARS

These crank-handled shears can be used for off-straight cutting. The G69 is right-hand cranked for working anti-clockwise and the G67 is left-hand cranked for working clockwise.



TG67

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TG67	Heavy-Duty Cranked Handle Snips, 11" / 175mm Left-Handed	0734442189367	36	6	45.37	54.44	RI
TG69	Heavy-Duty Cranked Handle Snips, 11" / 175mm Right-Handed	0734442189480	36	6	46.19	55.43	
TG691	Heavy-Duty Cranked Handle Snips, 14" / 350mm Right-Handed	0734442189602	36	6	59.54	71.45	

#### MEDIUM-DUTY STRAIGHT HANDLE SHEARS

Used for straight cutting.



TG950

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
TG950	Medium-Duty Straight Handle Snips, 12" / 300mm	0734442189725	36	6	49.81	59.77	RI
TG69NB	Nut & Bolt for G67, G69, G950, G691	0734442195368	-	1	4.38	5.26	

## AVIATION AND OFFSET SNIPS

IRWIN® Aviation and Offset Snips have precision formed blades for a longer cutting life; ergonomically designed over-moulded soft-grips for a perfect balance of comfort and performance in the hand, and a long-life torsion spring for a smooth and consistent cut.

SERRATED LOWER BLADE

INCREASED LENGTH OF CUT

IMPROVED BALANCED WEIGHT DISTRIBUTION

### AVIATION SNIPS

Serrated blade grips material for a smoother cut on thin material. Ideal for heating, air conditioning, gutter work and general industrial use.



DROP-RESISTANT PUSH-UP LATCH

PROTOUCH™ GRIPS

#### 1. SERRATED LOWER BLADE

For firmer action, smoother cut and no double marked edges

#### 2. PROTOUCH™ GRIPS

Moulded for superior comfort and control, resulting in less hand fatigue/stress

#### 3. INCREASED LENGTH OF CUT

For faster work (3.34cm length of cut)

#### 4. IMPROVED BALANCED WEIGHT DISTRIBUTION

For greater comfort

#### 5. DROP-RESISTANT PUSH-UP LATCH

For easy one-handed use that saves time and increases safety

#### 6. CUT CAPACITY OF 1.19 mm

For sheet metal and 0.84mm stainless steel

**ProTouch**  
GRIPS



10504309N



10504310N



10504311N

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504309N	Aviation Snip 101, Left and Straight Cut	5706915043099	-	5	18.57	22.28	IR (HT)
10504310N	Aviation Snip 102, Right and Straight Cut	5706915043105	-	5	18.57	22.28	
10504311N	Aviation Snip 103, Straight and Wide Curves	5706915043112	-	5	18.57	22.28	

### BULLDOG SNIPS

Short blades designed for more power when notching and trimming thicker material. 225mm long with a 1.9 cm length of cut. Cut capacity of 16g/1.52 mm sheet metal and 18g/1.19 mm stainless steel.

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504313N	Bulldog Snip 105, Straight and Short Curves	5706915043136	-	5	22.22	26.66	IR (HT)



10504313N



## OFFSET SNIPS

For straight or curved cuts. Keeps hands safely above the work surface. 240mm long with a 3.02 cm length of cut. Cut capacity of 18g / 1.19 mm sheet metal and 22g / 0.84 mm stainless steel.



10504315N



10504316N

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504315N	Offset Snip 20SL, Straight, Angles & Left Curves	5706915043150	-	5	24.32	29.18	IR (HT)
10504316N	Offset Snip 20SR, Straight, Angles & Right Curves	5706915043167	-	5	24.32	29.18	IR (HT)

## EXTRA CUT SNIPS

Designed for numerous applications when a long cut in lightweight material is desired. Compound leverage design provides cuts up to 80mm.



10504314N

ITEM NO.	DESCRIPTION	EAN	MASTER PACK	SHELF PACK	LP Ex VAT £ / ITEM	RRP Inc VAT £ / ITEM	DISC CODE
10504314N	Extra Cut Snip 304 Cut Straight and Wide Curves	5706915043143	25	5	21.65	25.98	IR (HT)