



New Product – Key Facts

Product:
Formers & Guides Selector

Material	Formers & Guides		MANUAL BENDERS											
			IRWIN. hilmar											
			T210	TUL223	MULTI MINI	GLM	EL25	EL32	CM35	CM42	K3B	Condubend T702025		
Copper	3mm	Former Guide	Fixed Fixed											
	4mm	Former Guide	Fixed Fixed											
	6mm	Former Guide	Fixed Fixed			Fixed Fixed								
	8mm	Former Guide				Fixed Fixed								
	10mm	Former Guide				Fixed Fixed								
	12mm	Former Guide		TF3A1212 T560865		T560851			TF3A1212 T560865	TF3A1212 T560865	TF3A1212 T560865			
	15mm	Former Guide		T563214 T560852		T591023 T560852			T563214 T560852	T563214 T560852	T563214 T560852			
	22mm	Former Guide		T563216 T560853		T591027 T560853			T563216 T560853	T563216 T560853	T563216 T560853			
	28mm	Former Guide		T563217 T561006					T563217 T561006	T563217 T561006	T563217 T561006			
	35mm	Former Guide		T563218 T561008					T563218 T561008	T563218 T561008	T563218 T561008			
	42mm	Former Guide		T563219 T560053						T563219 T560053	T563219 T560053			
	1/2" nb	Former Guide		TF3B1521 TG3A1521					TF3B1521 TG3A1521	TF3B1521 TG3A1521				
	3/4" nb	Former Guide		TF3F2156 TG3A2156										
	1/2" od	Former Guide		T563400 T563342		T563342			T563400 T563342	T563400 T563342	T563400 T563342			
	5/8"	Former Guide		T563401 T591032		T591032	T563251 T560791	T563251 T560791	T563401 T591032	T563401 T591032	T563401 T591032			
	3/4" od	Former Guide		T563402 T563409		T591077	T563402 T563409	T563402 T563409	T563402 T563409	T563402 T563409	T563402 T563409			
	7/8"	Former Guide		T563403 T591050		T591050			T563403 T591050	T563403 T591050	T563403 T591050			
	1" od	Former Guide		T560745 T560855			T563084 T560855	T563084 T560855	T560745 T560855	T560745 T560855	T560745 T560855			
	1" nb	Former Guide		TF3K2832 TG3A2832										
	1-1/8"	Former Guide							T563404 T563411	T563404 T563411	T563404 T563411			
1-1/4" od	Former Guide		T563252				T563252 T560794	T563252	T563252	T563252				
1-1/4" nb	Former Guide		TF3M3467											
1-3/8" od	Former Guide		T563218 T563412					T563218 T563412	T563218 T563412	T563218 T563412				
1-5/8"	Former Guide		T563406 T563413						T563406 T563413	T563406 T563413				



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		IRWIN. hilmar									
Formers & Guides		210	TUL223	MULTI MINI	GLM	EL25	EL32	CM35	CM42	K3B	Condebend 702025
Conduit	16mm Former		T563251			T563251	T563251	T563251	T563251	T563251	
	16mm Guide		T560791			T560791	T560791	T560791	T560791	T560791	
	20mm Former		T563082			T563082	T563082	T563082	T563082	T563082	T700024
	20mm Guide		T562521			T562521	T562521	T562521	T562521	T562521	
	25mm Former		T563084			T563084	T563084	T563084	T563084	T563084	T700024
	25mm Guide		T562523			T562523	T562523	T562523	T562523	T562523	
	32mm Former		T563252				T563252				
	32mm Guide		T560794				T560794				
	5/8" od Former		T563401			T563251	T563251				
5/8" od Guide		T591032			T560791	T560791					
3/4" od Former		T563402			T563402	T563402					
3/4" od Guide		T563409			T563409	T563409					
1" od Former		T560745			T563084	T563084					
1" od Guide		T560855			T560855	T560855					
1-1/4" od Former		T563252				T563252					
1-1/4" od Guide		T560794				T560794					

Application		Formers		HYDRAULIC BENDERS	
		IRWIN. hilmar		THHB200 Manual	THHB300 Manual
Steel Pipe	3/8" Former		THHF001		
	1/2" Former		THHF002, THHF102		THHF102
	3/4" Former		THHF003, THHF103		THHF103
	1" Former		THHF004, THHF104		THHF104
	1-1/4" Former		THHF005, THHF105		THHF105
	1-1/2" Former		THHF106		THHF106
	2" Former		THHF007, THHF107		THHF107
	2-1/2" Former		THHF108		THHF108
	3" Former		THHF109		THHF109

Material to Bend	Machines Available & Maximum Capacities							
	GLM Range Former	Mini Bender Former	CM35	CM42	K3B	EL25	EL32	Condebend
Light Gauge Non-Ferrous & Electrical Conduit to BS31	-	-	1-1/4"	1-1/4"	1-1/4"	-	-	-
Electrical Conduit to BS4568 Part	-	-	-	-	-	25mm	32mm	25mm
Copper to BSEN1057 R250 (Half-Hard) formerly BS2871 Part 1 & 2	22mm	15mm	35mm	42mm	42mm	-	-	-
Stainless Steel to BS4182	15mm	15mm	28mm	35mm	35mm	-	-	-
Mild Steel to BS4182	15mm	-	28mm	35mm	35mm	-	-	-
Plastic Covered Pipe	22mm	-	22mm	32mm	32mm	-	-	-